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D2731-3RG
Job Sheet 211311



Part No: D2731-3RG

Job Qty: 16 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/10/20

Job Tracking No:

Due Date: 7/27/20

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D2731 REV C, DEO D2731-C-1 lpp revA 11.05.27 new issue EC verified by:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Spray Paint - 1	16 pcs	7/27/20	7/27/20	0.00	1.06	Spray Paint - 1		DAS 41 JUL 17 2020
							Spray Paint - 2	9.89	
							Spray Paint - 3		
							Spray Paint - 4		
110	QC 3	16 pcs	7/27/20	7/27/20	0.00	0.00	QC 3 - 10		DAS 40 JUL 17 2020
							QC 3 - 13		
							QC 3 - 15		
							QC 3 - 17		
							QC 3 - 18		
							QC 3 - 2		
							QC 3 - 28		
							QC 3 - 3		
							QC 3 - 30		
							QC 3 - 34		
							QC 3 - 36		
							QC 3 - 41		
							QC 3 - 51		
							QC 3 - 58		
							QC 3 - 59		
							QC 3 - 68		
							QC 3 - 9		
							QC 3 - 40		
							QC 3 - 19		
							QC 3 - 43		
							QC 3 - 24		
							QC 3 - 61		
							QC 3 - 81		
							QC 3 - 82		
							QC 3 - 87		
120	Packaging 3-1 - Stock - B4B	16 pcs	7/27/20	7/27/20	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		

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Container No: S288634



Part: D2731-3RG

Job No: 211311

Serial No/Batch: S288634

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 07/17/20

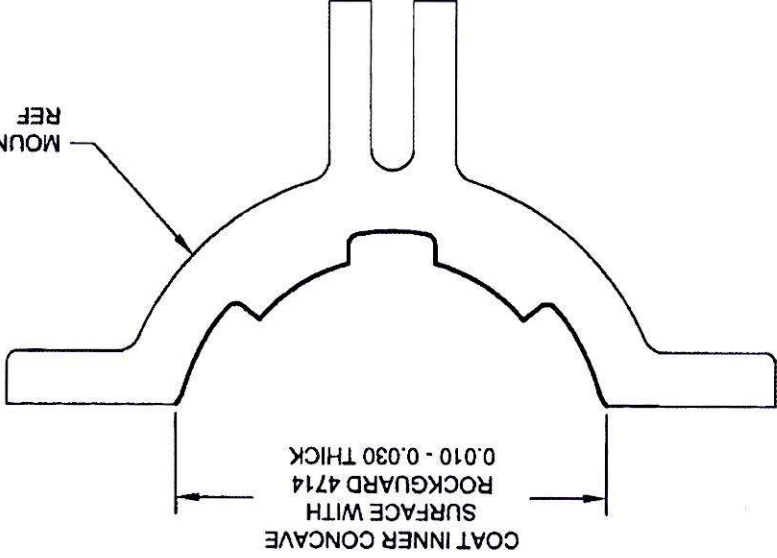
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	DAS 1 ST S32
				Packaging 3 - 24 - B4B	84.9
				Packaging 3 - 25 - B4B	9-89
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
130 QC 21 - SA	16 pcs	7/27/20	0.00 0.00	QC 21 - SA - 21	DAS 21 JUL 17 2020
				QC 21 - SA - 70	9-89
				QC 21 - SA - 9	
				QC 21 - SA - 77	
Part Op 100 - (Spray Paint / NDT Room) apply rock guard as per dwg D2731 5283287 Descriptions: 110 - (QC3- Inspect Part Finish) 120 - (Identify as per dwg & Stock Location: _____) 130 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
D2731-3	Mounting Lug	16 pcs (1 ea)	100-Spray Paint - 1	5241464	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Spray Paint - 1	D2731-3	16	45	0	
Part Specifications					
Specifications could not be found.					

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DRAWING NO.	D2731	REV. C	DART AEROSPACE USA, INC	D.E.O. NO.	D2731-C-1	SHEET NO.	SHEET 1 OF 1	SCALE	NTS
DRAWN	qj	CHECKED	SC	MFG. APPR.	W	APPROVED	W	DE APPR.	W
DATE	11.05.02	DATE	11.05.09	DATE	11.05.09	DATE	11.05.09	DATE	11.05.09

PURPOSE
ADD D2731-XRG OPTION

CHANGE
D2731-XRG MOUNTING LUGS ARE IDENTICAL TO D2731-X
MOUNTING LUGS, HOWEVER AFTER FINISH, COAT INNER
CONCAVE SURFACE WITH "PLUS ONE ROCKGUARD 4714"
AS SHOWN BELOW.



D2731-1RG MOUNTING LUG (SHOWN)
D2731-3RG/-5RG/-7RG MOUNTING LUGS (SIMILAR)

RELEASED
2011-05-24
W

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 21131145
2007-10

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation			Disposition		
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐ ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled			FAULT CATEGORY ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread		
Other/Details:					